

## **NEW POLYMORPH SCREENING APPROACHES**

Barbara C. Stahly, Leonard J. Chyall, G. Patrick Stahly  
SSCI Inc.

New crystallization techniques have been developed that uncover solid forms that are difficult or impossible to find using traditional solvent-based experiments. XRPD is used as the primary analytical method for screening. Examples of new forms of well-studied pharmaceuticals will be described and their characterization by XRPD will be discussed. The theoretical basis for the new techniques will be reviewed.